

# Alfa Laval SE74

# Brazed plate heat exchanger for air conditioning and refrigeration

# Introduction

Alfa Laval SE brazed plate heat exchangers provide efficient heat transfer with a small footprint. They are specifically designed to work as evaporators and condensers in applications such as chillers and heat pumps.

The Alfa Laval SE product line is thermally optimized for propane. It offers design and technical features specifically with safety in mind.

#### Applications

- HVAC heating and cooling
- Refrigeration
- Industrial heating and cooling

#### **Benefits**

- Compact
- · Easy to install
- Self-cleaning
- Low level of service and maintenance is required
- All units are pressure and leak tested
- Gasket free

#### **Branded Features**

| •••••<br>•••• | DynaStatic™    | Flexible refrigerant distribution                              |
|---------------|----------------|--|
|               | FlexFlow™      | Superior thermal performance                                   |
|               | IceSafe        | Controlled, non-destructive freezing                           |
| <u>+++</u>    | PressureSecure | Unparalleled strength for demanding duties                     |
| Z             | REFuture       | A future-proof investment for tomorrow's refrigerants          |
|               | ValuePlus      | Total support – with value-adding options to fit<br>your needs |

# Design

The brazing material seals and holds the plates together at the contact points ensuring optimal heat transfer efficiency and pressure resistance. Using advanced design technologies and



extensive verification guarantees the highest performance and longest possible service life.

Asymmetric channels provide optimal efficiency in the most compact design. This results in low refrigerant charge, which is specifically important when using propane, and lower pressure drop on the water or brine side, reducing the CO<sub>2</sub> footprint.

The product provides high performance, such as high evaporation temperature and low condensing temperature, which over its life time results in reduced environmental impact and lower operational cost

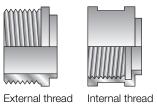
The integrated distribution system ensures an even distribution of the refrigerant throughout the plate package.

Based on standard components and a modular concept, each unit is custom-built to meet the specific requirements of each individual installation.

Optimized for propane.

# Examples of connections







Welding

Soldering

# **Technical Data**

| Standard materials |  |
|--------------------|--|
|--------------------|--|

| Cover plates   | Stainless steel |
|----------------|-----------------|
| Connections    | Stainless steel |
| Plates         | Stainless steel |
| Brazing filler | Copper          |
|                |                 |

# Dimensions and weight 1 A-measurement (mm) 12 + (1.96 \* n) A-measurement (inches) 0.47 + (0.08 \* n) Weight (kg) 2 2.6 + (0.22 \* n) Weight (lb) 2 5.73 + (0.49 \* n)

4

<sup>1</sup> n = number of plates

<sup>2</sup> Excluding connections

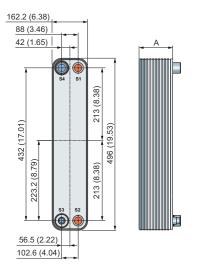
# Standard data

| Volume per channel, litres (gal)                   | (S1–S2) 0.148 (0.0391) |
|--|------------------------|
|  | (S3–S4) 0.11 (0.0291)  |
| Max. particle size, mm (inch)                      | 1.0 (0.039)            |
| Max. flowrate <sup>1</sup> m <sup>3</sup> /h (gpm) | 27 (118.9)             |
| Flow direction                                     | Parallel               |
| Min. number of plates                              | 10                     |
| Max. number of plates                              | 180                    |
|  |                        |

<sup>1</sup> Water at 5 m/s (16.4 ft/s) (connection velocity)

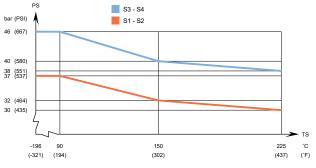
# **Dimensional drawing**

Measurements in mm (inches)



# Design pressure and temperature





Designed for full vacuum.

Alfa Laval plate heat exchangers are available with a wide range of pressure vessel approvals. Please contact your Alfa Laval representative for more information.

**NOTE:** Values above are to be used as an indication. For exact values, please use the drawing generated by the Alfa Laval configurator or contact your local Alfa Laval representative.

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